

Date: Thursday, 11/12/2008 9:53:40 AM
 User: Melanie Fauteux

Process Sheet

Split

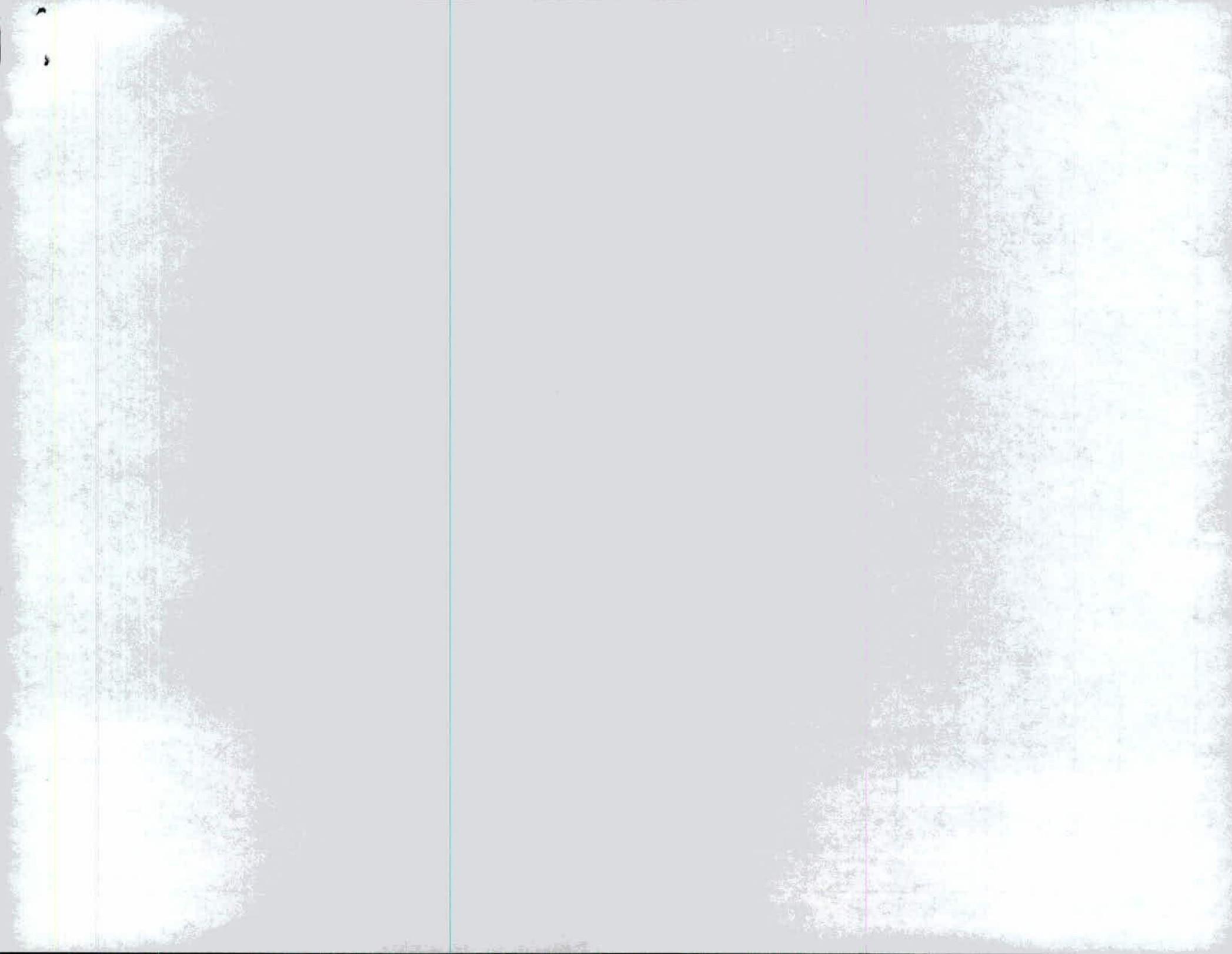
Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SQUARE CAP		
Job Number	: 44000 -			Part Number	: PB6743001223		
Estimate Number	: 13408			Drawing Number	: B67-43001 P.18		
P.O. Number	:			Project Number	: N/A		
This Issue	: 11/12/2008	S.O. No.	:	Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: //	Type	: SMALL /MED FAB	Due Date	: 18/12/2008		
Previous Run	: 42604			Qty:	10	Um:	Each
Written By	:						
Checked & Approved By	: MF 08-12-11						
Comment	: est rev A new issue 08.06.19 DD verified: EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S125	6061-T6 .125 Sheet
	Comment: Qty.: 0.0072 sf(s)/Unit	Total : 0.0725 sf(s)
	6061-T6 .125Sheet	batch:- 109058 HB 8-12-11
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET	
	1-Cut as per Dwg B67-43001	
	Dwg Rev: B1	(IS)
	Prog Rev: B1	HB 8-12-11
	2-Deburr if necessary	HB 8-12-11
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	HB 8-12-11
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	S 08/12/11 X1
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: WFO 43199	EC 8-12-11 X1



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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SQUARE CAP

Job Number: 44000

Part Number: PB6743001223

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



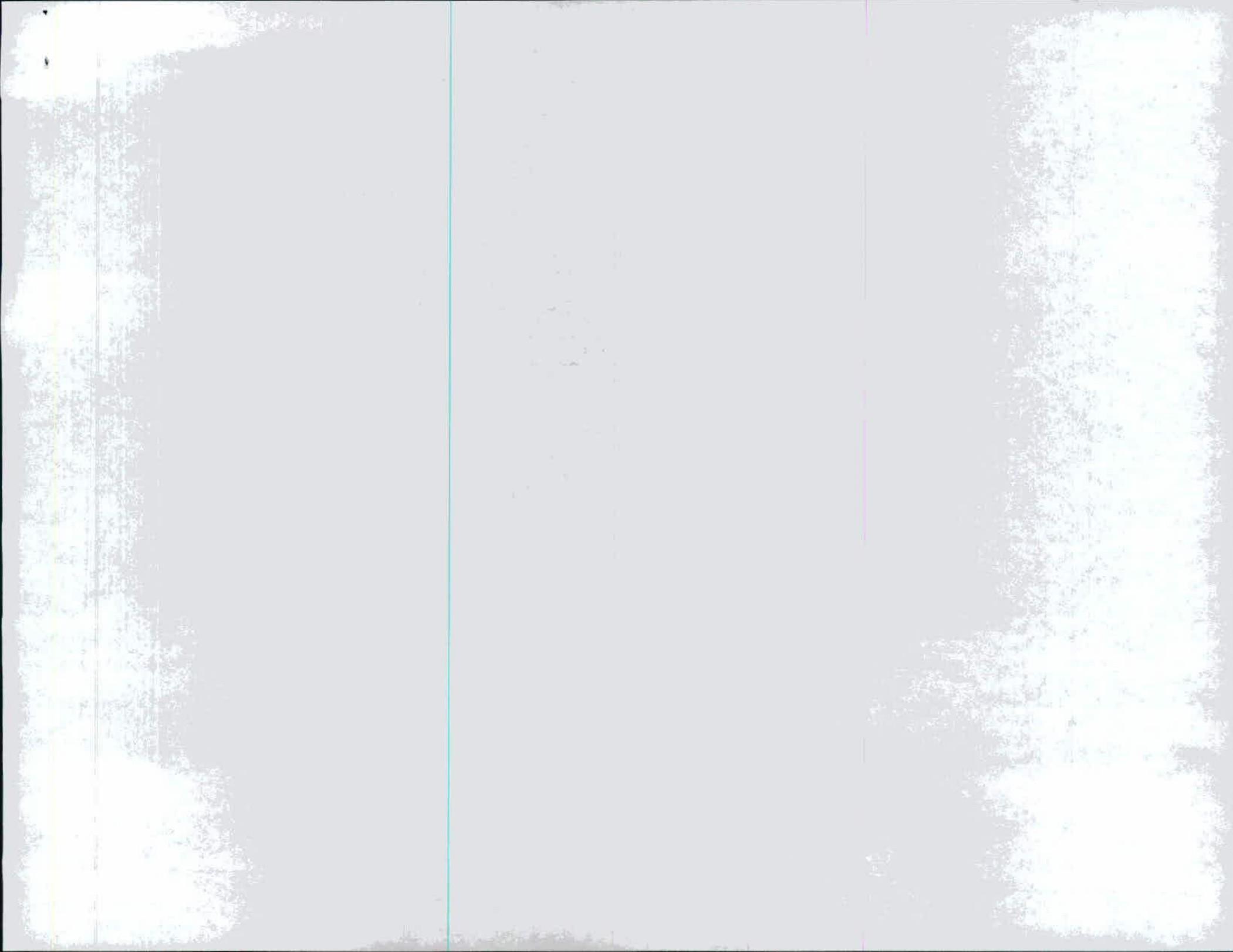
08/12/15 HJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-11



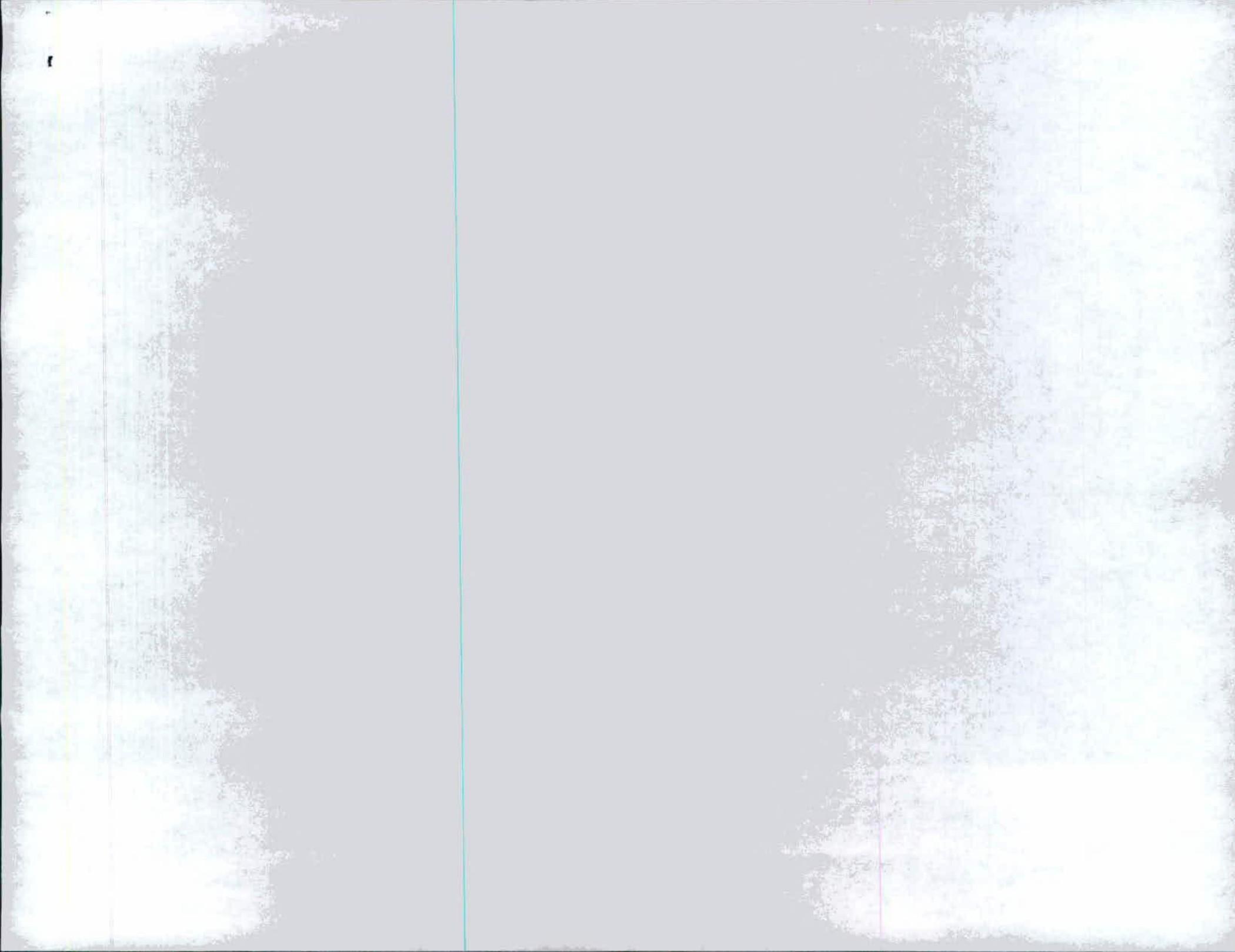
DART AEROSPACE LTD	Work Order:	44000
Description: Square Cap	Part Number:	B67-43001-223
Inspection Dwg: B67-43001, Pg18	Rev: B1	Page 1 of 1

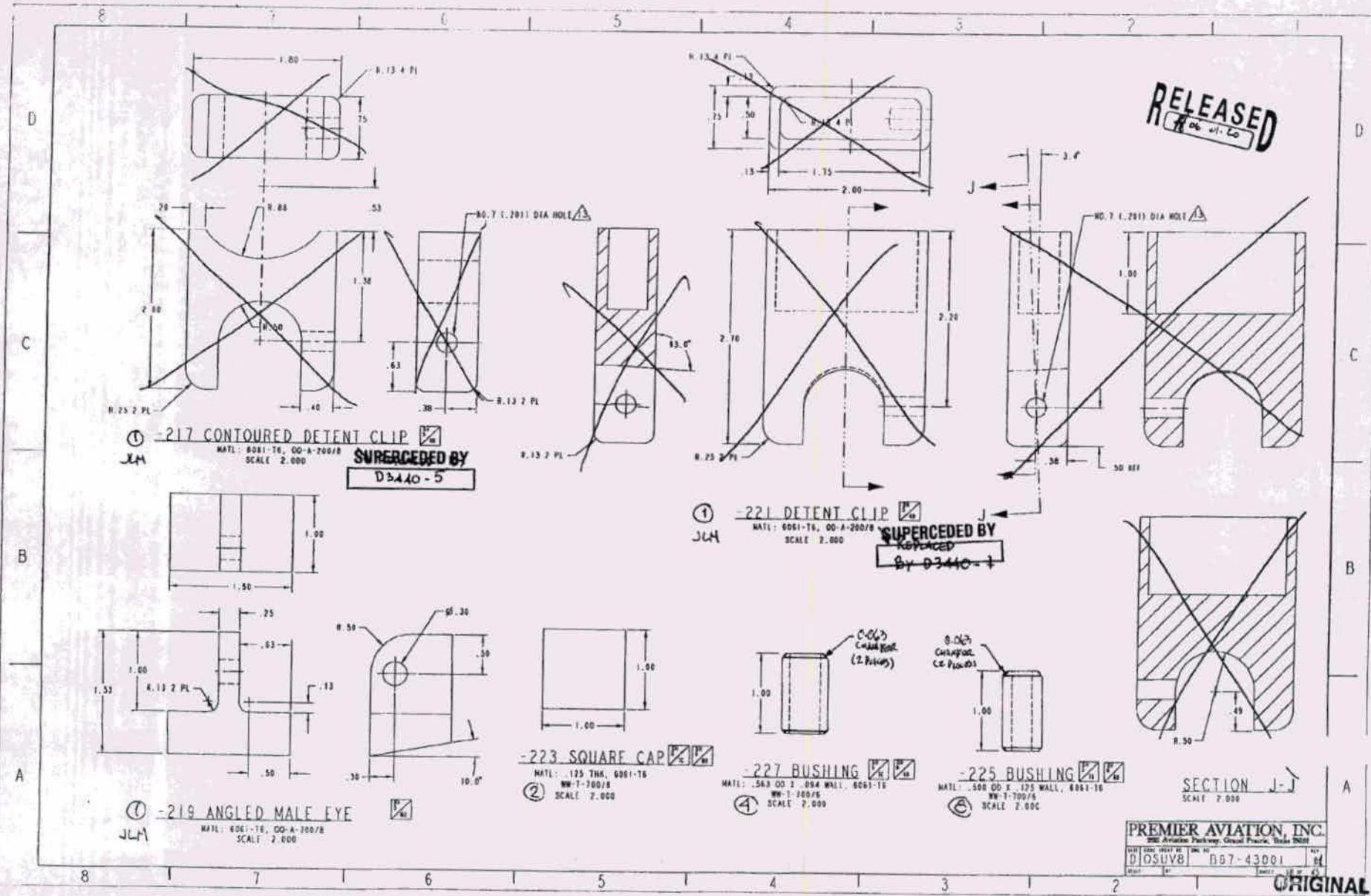
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>BS</u>	Audited by:	<u>CJ</u>	Prototype Approval:	N/A
Date:	8-17-11	Date:	08/17/11	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.25	New Issue	KJ/DD	





14000

